



HIGH SPEED STEEL HOLE SAWS, ARBORS AND ACCESSORIES

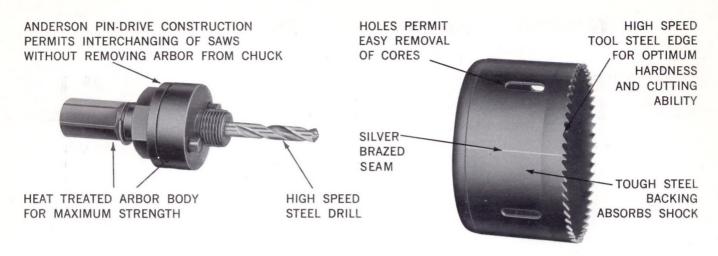




TRU-CIRCLE HIGH SPEED STEEL HOLE SAWS

CUTTING DEPTH 11/8 INCHES 6 TEETH PER INCH

Catalog Number	Diameter	Use Arbor	Pipe Tap * Size	Pipe * Entrance	SPEED	R.P.M. Cast
Number	(inch)	Number	(inch)	Size (inch)	Mild Steel	Iron
A9	9/16			,	580	400
A10	5/8				550	365
A11	11/16				500	330
A12	3/4			3/8	460	300
A13	13/16			3/0	425	280
A14	7/8		3/4	1/2	390	260
A15	15/16	M24	3/4	1/2	370	245
A16	1	or			350	235
A17	1-1/16	M44			325	215
A17		IVI44	9	2/4	300	200
A19	1-1/8 1-3/16		1	3/4	285	190
A204	1-1/4				275	180
A224	1-3/8			1	250	165
A244	1-1/2		1-1/4		230	150
A20	1-1/4				275	180
A21	1-5/16				260	175
A22	1-3/8			1	250	165
A23	1-7/16				240	160
A24	1-1/2	M45	1-1/4		230	150
A25	1-9/16	or	× 1		220	145
A26	1-5/8	M45P			210	140
A27	1-11/16	or			205	135
A28	1-3/4	M55P	1-1/2	1-1/4	195	130
A29	1-13/16				190	125
A30	1-7/8				180	120
A32	2			1-1/2	170	115
A33	2-1/16				165	110
A34	2-1/8				160	105
A36	2-1/4		2		150	100
A37	2-5/16				145	100
A38	2-3/8				140	95
A40	2-1/2			2	135	90
A41	2-9/16	M45P			130	85
A42	2-5/8	or	2-1/2		130	85
A44	2-3/4	M55P			125	80
A46	2-7/8				120	80
A48	3			2-1/2	115	75
A50	3-1/8			/-	110	70
A50	3-1/4		3		105	70
A54	3-3/8				100	65
A56	3-1/2				95	65
A58	3-5/8			3	95	60
A60	3-3/4	M45P	3-1/2	3	90	60
			3-1/2		90	60
A62	3-7/8	or MEED	1	1 0	85	55
A64	4 1 / 9	M55P		3-1/2	80	55
A66	4-1/8	or M226		3-1/2	80	55
A68	4-1/4	M336		(80	50
A70	4-3/8			4		
A72	4-1/2		4.1.0	4	75	50
A76	4-3/4		4-1/2		75	50
A80	5				65	45
A84	5-1/4				60	40
A88	5-1/2				60	40
A92	5-3/4				55	35
A96	6				55	35





ARBORS COMPLETE WITH PILOT DRILLS

Catalog Number	Shank Size	Thread Size	Drill Size and Type	Drills and Pilots	Chuck Size	Arbor Extension	Fits Saws	Follows Through
M24	1/4 hex	1/2-20	1/4 high speed	PD1	1/4 or 3/8	_	A9-A244	A16-A244
M44	7/16 hex	1/2-20	1/4 high speed	PD2	1/2	ME12	A9-A244	A14-A244
M45	7/16 hex	5/8-18	1/4 high speed	PD2	1/2	ME12	A20-A38	A20-A38
M45P	7/16 hex	5/8-18	1/4 high speed	PD2	1/2	ME12	A20-A96	A23-A96
M55P	5/8 hex	5/8-18	1/4 high speed	PD2	3/4		A20-A96	A23-A96
M336	#3 taper	_	_	PD3	#3 taper	_	A48-A96	A64-A96

*All pipe sizes listed in the "Pipe Tap Size" and "Pipe Entrance Size" columns are standard industry sizes. All pipes are sized by the nominal inside diameter.

Pipe Tap Size — The sizes listed in this column provide the necessary information whenever a pipe is to be threaded into tanks, boilers, etc. To secure the best results, the hole should be reamed before tapping with a reamer having a taper of $\frac{3}{4}$ " per foot.

Pipe Entrance Size — The sizes listed in this column provide the necessary information for any given pipe size to have sufficient clearance to pass through beams, walls, bulkheads, etc.

MORSE TAPER ADAPTERS

Catalog Number	Morse Taper Number	Fits Arbor Number		
MT24	2	M44, M45, M45P		
MT34	3	M44, M45, M45P		
MT35	3	M55P		

THE HOLE SAW STORY

WHAT IS IT?

The hole saw is a rugged cutting tool designed to cut accurate holes cleanly and efficiently in machinable materials, with a 1-1/8" depth of cut. It is particularly well suited for cutting large diameter holes in materials when the diameter of the hole, relative to the material thickness, makes it either impractical or impossible to use a standard drill. A drill cutting a large hole through thin stock tends to seize up on the exit side, tearing the piece loose from the securing clamps. The hole saw is designed to prevent this.

WHERE IS IT USED?

Hole saws will cut mild steel, cast iron, aluminum, copper, brass, stainless steel, wood, or plastic.

Typical operations for hole saws are as follows:

Cutting holes in steel tanks for installing fittings.

Installing vents for electric or gas clothes driers.

Installing air-conditioning in automobiles.

Adding extra fittings to existing soil pipe.

Cutting holes in tank trucks for the installation of reflectors and/or running lights.

Shipbuilding, aircraft, construction and automobile industries.

Special hole saws will also cut fiber glass reinforced parts such as:

- 1) plastic
- 2) boats
- 3) architectural sidewall and roof panels
- 4) tanks

Consult Anderson's factory for recommendations and prices concerning the use of these special hole saws.

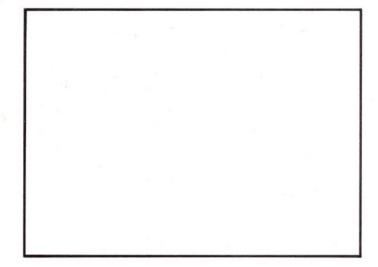
WHY ANDERSON?

Anderson Corporation furnishes a complete line of hole saws and accessories.

The follow through design is limited only by the operators ability to remove the cores when cutting a deep hole. "Follow through", means that the entire saw can pass through its own hole.

Anderson hole saws are made with a wear-resistant, fast cutting, high speed tool steel edge, permanently electric welded to a mild steel back. This back is in turn welded to a tough and resilient steel cup to form the entire unit. This construction provides maximum strength with no chance of edge-stripping or shattering.

Anderson pin-drive arbors are especially suited to production work, because they do not have to be removed from the chuck to change the saw.









ANDERSON CORPORATION / 1029 SOUTHBRIDGE STREET / WORCESTER 10, MASS.

HIGH SPEED STEEL HOLE SAWS, ARBORS AND ACCESSORIES



ANDERSON

SUGGESTED AUTOMOTIVE DEALER NET PRICES

(Subject to Change)

EFFECTIVE NOVEMBER 20, 1961

FOR USE WITH THE HOLE SAW CATALOG

HIGH SPEED STEEL HOLE SAWS

•	CATALOG NUMBER	SAW DIA.	PRICE EACH	CATALOG NUMBER	SAW DIA.	PRICE EACH	
	A9 A10 A11 A12 A13 A14 A15 A16 A17 A18 A19 A204 A224 A224 A224 A244 A20 A21 A22 A23 A24 A25 A26 A27 A28 A29 A30 A32 A33 A34	%6 %6 %6 %6 %6 %6 %6 %6 %6 1 1 1 %6 1 1 %6 1 1 4 1 1 %6 1 1 % 1 1	\$3.75 2.81 2.81 2.81 2.81 2.81 2.81 3.00 3.00 3.00 3.00 3.00 3.19 3.19 3.19 3.19 3.19 3.19 3.19 3.19	A36 A37 A38 A40 A41 A42 A44 A46 A48 A50 A52 A54 A56 A58 A60 A62 A64 A66 A68 A70 A72 A76 A80 A84 A88 A92 A96	2¼ 2% 2% 2½ 2% 2% 2% 3 3¼ 3¼ 3¼ 3¼ 3¼ 3¼ 4 4 4¼ 4¼ 4¼ 4¼ 5 5 5¼ 5¼ 6	\$ 4.88 4.88 5.25 5.25 5.25 5.25 5.25 5.44 5.44 5.44	
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ARBORS AND ACCESSORIES

CATALOG NUMBER	PRICE EACH	CATALOG NUMBER	PRICE EACH	
M24	\$ 2.55	PD1	\$1.35	
M44	3.60	PD2	1.35	
M45	3.60	PD3	1.20	
M45P	5.70	MT24	3.75	
M55P	5.70	MT34	7.35	
M336	16.50	MT35	7.50	
ME12	3.60			

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